

Dascolene® 617

Metalworking oil with EP-additives for cutting and grinding

DESCRIPTION

Dascolene 617 is used for the machining and grinding of ferrous materials.

Dascolene 617 has been developed for grinding, but it can also be used as general purpose oil for numerous processes:

- grinding
- deep-hole drilling
- hobbing
- counterboring and reaming
- Shaping

Materials: Alloyed steels and aluminum alloys.

FEATURES / BENEFITS

- Excellent lubrication effect
- High extreme pressure effect
- Good cooling and rinsing effect
- High machining capacity
- Good air release property
- Low oil mist
- Good filtration properties
- Reishauer Machine Approval
- Kapp Machine Approval
- GM Approval
- Ford Approval (Tox# 173229)

Dascolene 617 is free from chlorine and heavy metals.

Dascolene 617 contains active sulfur and is, therefore, unsuitable for the machining of copper, brass, and bronze alloys.

DATA (TYPICAL VALUES)

Specific Gravity @ 60°F	0.87
Viscosity @ 40°C	17 cSt
Flash Point	365°F
Chlorine	Nil
Sulfur	Active

HEALTH AND SAFETY

Refer to SDS for proper handling and disposal. Please note that the SDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.

HL 13.12 US



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